



In Accordance with EN 10204:2004 Type 3.1



Jindal Stainless Limited. Jajpur, Odisha

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:SHREE VENKTESH WIRES & STEELS PVT.L

CITY

CUSTOMER

P.O.NO.

:905592 SV/SELFKRISH/30JUNE/PPP PO DATE:30.06.2022

:AS PER OA/PO AGREEMENT CUSTOMER SPECIFICATION

CERTIFICATE NO. :JSL-7011/QA/2022-23/DOM/01249291

:12.07.2022 VEHICLE NO. :MH12FC7303

Ref. MTC No. :JSL-JRD/QA/2022-23/DOM/01244384

SALES ORDER NO. :0586245697

SHIPMENT/DELIVERY NO. :6500027036 NET WT(MT)

Material Description/Product	Grade / Type	Material Specifications	Process-Route		
STAINLESS STEEL	304/1.4301	EN 10088-2:14, EN 10028-7:16, ASTM A240/A240M-20, ASME SA-240/SA-240M 2021 SEC. II, PART A, IS 6911:2017 AMD. 3	EAF-AOD-LRF-CCS		

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SR NO.		PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	WEIGHT (MT)	NO. OF PCS	HEAT NO.	THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
1	K056356706	0000812725		3.010	54	12202215	1.500	1,500.00	3,000.00	2B	Mill Edge	PRIME
2	K056356707	0000812725		3.008	54	12202215	1.500	1,500.00	3,000.00	2B	Mill Edge	PRIME

CHEMICAL ANALISIS (LADLE)															
HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al		
12202215	0.057	1.01	0.004	0.039	0.29	8.05	18.23	0.046					_		

## MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE Rp 0.2/ YS Rp 1.0 Mpa Rm/ TS %EL GL= 50 %EL %EL Hardness HRBW Bend Test GL=80Mpa Mpa mm mm mm 341 82 / 83 300 652 52 300 341 652 52 82 / 83

## ADDITIONAL INFORMATION

- 1)- MATERIAL HAS BEEN SOLLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
- 2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 304.
- 3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-20A & ASME SA-480/SA-480M SEC. II PART A-2021 ASME SA-480/SA-480M SEC. II PART A-400/SA-480/S

\* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF

PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

IN BIS CERTIFICATION.

HOT ROLLED FINISHES: (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

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This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order

The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.

This is to confirm that all the above material have been melt & manufactured in India

ISO 9001 : 2015 ISO 14001 : 2015 ISO 45001 : 2018 ISO 50001: 2018 IATF 16949 : 2016 CERTIFIED COMPANY Format Ref: JSLO/F/QA-CRM/32 Rev.01 Eff Date: 24/09/2021

