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CML-5200020363

CUSTOMER :SHREE VENKTESH WIRES & STEELS PVT.L	CERTIFICATE NO. :JSL-JRD/QA/2022-23/DOM/01247141
CITY :MUMBAI	DATE :07.07.2022
P.O.NO. :904184_SV/self/ppp26th june	VEHICLE NO. :PB06AS9712
PO DATE :27.06.2022	SALES ORDER NO. :0558050815
CUSTOMER SPECIFICATION :As per OA/PO agreement	SHIPMENT/DELIVERY NO. :6300038109 NET WT(MT) :5.365

Material Description/Product	Grade / Type	Material Specifications	Process-Route
STAINLESS STEEL	304L/304/1.4307/1.4301	EN 10088-2:14, EN 10028-7:16, ASTM A240/A240M-20, ASME SA-240/SA-240M 2021 SEC. II, PART A, IS 6911:2017 AMD. 3	EAF-AOD-LRF-CCS

PHYSICAL DESCRIPTION

SR NO.	BATCH NO.	PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	WEIGHT (MT)	NO. OF PCS	HEAT NO.	THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
1	100125530A	100125530	202846	2.685	1	12202445	36.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
2	100125530B	100125530	202845	2.680	1	12202445	36.000	1,500.00	6,000.00	N1	Mill Edge	PRIME

CHEMICAL ANALYSIS (LADLE)

HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al
12202445	0.023	1.32	0.003	0.040	0.37	8.03	18.06	0.059	-	-	-	-	-

MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE

Sr No.	Rp 0.2/ YS Mpa	Rp 1.0 Mpa	Rm/ TS Mpa	%EL GL= 50 mm	%EL GL= 80 mm	%EL GL= 5.65/ 80 mm	Hardness HRBW	Bend Test
1	315	356	631	59	-	54	80 / 81	-
2	315	356	631	59	-	54	80 / 81	-

ADDITIONAL INFORMATION

- 1)- MATERIAL HAS BEEN SOLLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
- 2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 304L/304.
- 3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-20A & ASME SA-480/SA-480M SEC. II PART A-2021

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED IN BIS CERTIFICATION.
HOT ROLLED FINISHES : (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)
PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)
SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)
COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

<p>Jindal Stainless Limited, Kalinga Nagar Industrial Complex, PO: Danagadi, Jajpur Odisha - 755026, India. TEL :+91-9078899031, FAX :+91-06726-266006 Email: QualityMTC@jindalstainless.com</p>	<p>This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order.</p> <p>The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.</p> <p>This is to confirm that all the above material have been melt & manufactured in India</p>	<p>ISO 9001 : 2015 ISO 14001 : 2015 ISO 45001 : 2018 ISO 50001 : 2018 IATF 16949 : 2016 CERTIFIED COMPANY Format Ref: JSLO/F/QA-CRM/32 Rev.01 Eff Date: 24/09/2021</p>	<p>Name: Sumit Corai Position: Laboratory Assistant</p>
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