



In Accordance with EN 10204:2004 Type 3.1



Jindal Stainless Limited. Jajpur, Odisha

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:SHREE VENKTESH WIRES & STEELS PVT.L

CITY

CUSTOMER

CUSTOMER SPECIFICATION

P.O.NO.

:807791 SV/FEB/SELF/KRISH PO DATE: 19.02.2022

:As per OA/PO agreement

CERTIFICATE NO. Ref. MTC No.

:JSL-7011/QA/2022-23/DOM/01210692

:09.05.2022 VEHICLE NO. :MH05AM2415 :JSL-JRD/QA/2022-23/DOM/01206361

SALES ORDER NO. :0586232406

SHIPMENT/DELIVERY NO. :6500023040 NET WT(MT)

Material Description/Product	Grade / Type		Material Specifications	Process-Route				
STAINLESS STEEL	316L/316	ASTM A240/A	.240M-20, ASME SA-240/SA-240M 2021 SEC. II, PART A, IS 6911:2017 AMD. 3	EAF-AOD-LRF-CCS				

PHYSI		

SR NO.		PARENT COIL NO. / PLATE NO.			NO. OF HEAT NO.		THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
1	J4A0770357	0000794032		3.025		22200551	3.000	1,500.00	COIL	2B	Mill Edge	PRIME

CHEMICAL ANALYSIS (LADLE)

HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al		
22200551	0.022	1.26	0.002	0.043	0.35	10.02	16.19	0.045	2.06				-		

MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE %EL GL= 50 Rm/ TS %EL %EL Bend Test Hardnes HRBW GL=80Mpa mm mm mm

314 79 / 80 585 53

ADDITIONAL INFORMATION

- 1)- MATERIAL HAS BEEN SOLLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
- 2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 316L/316.

Rp 1.0 Mpa

3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-20A & ASME SA-480/SA-480M SEC. II PART A-2021 ASME SA-480/SA-480M SEC. II PART A-400/SA-480/S

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF

PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

IN BIS CERTIFICATION.

Rp 0.2/ YS

Mpa

HOT ROLLED FINISHES: (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

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This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order

This is to confirm that all the above material have been melt & manufactured in India

ISO 9001 : 2015 ISO 14001 : 2015 ISO 45001 : 2018 ISO 50001: 2018 IATF 16949 : 2016 CERTIFIED COMPANY Format Ref: JSLO/F/QA-CRM/32 Rev.01 Eff Date: 24/09/2021 The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.

