



In Accordance with EN 10204:2004 Type 3.1



Jindal Stainless Limited. Jajpur, Odisha

CM/L-5200020363

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:SHREE VENKTESH WIRES & STEELS PVT.L

CITY

CUSTOMER

P.O.NO. :889314 Svw/Self/PPP8thjune PO DATE:08.06.2022

:As per OA/PO agreement CUSTOMER SPECIFICATION

CERTIFICATE NO. :JSL-7011/QA/2022-23/DOM/01243384

:01.07.2022 VEHICLE NO. :MH48J0429

:JSL-JRD/QA/2022-23/DOM/01234682 Ref. MTC No.

SALES ORDER NO. :0586243476

SHIPMENT/DELIVERY NO. :6500026425 NET WT(MT)

Material Description/Product	Grade / Type	Material Specifications	Process-Route			
STAINLESS STEEL	316L/316	240M-20, ASME SA-240/SA-240M 2021 SEC. II, PART A, IS 6911:2017 AMD. 3	EAF-AOD-LRF-CCS			

	DESCRIPTION

SR NO.		PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	WEIGHT (MT)	NO. OF PCS	HEAT NO.	THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
1	DK16977001	0000813335		4.755	13	12202246	5.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
2	DK16977002	0000813335		4.760	13	12202246	5.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
3	DK16977003	0000813335		4.755	13	12202246	5.000	1,500.00	6,000.00	N1	Mill Edge	PRIME

CHEMICAL ANALYSIS (LAD	LE)
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HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al		
12202246	0.023	1.21	0.004	0.045	0.22	10.05	16.07	0.043	2.03						

MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE Rp 0.2/ YS Rp 1.0 Mpa Rm/ TS %EL GL= 50 %EL %EL Hardness HRBW Bend Test GL=80Mpa Mpa mm mm mm 633 82 / 83 335 56 82 / 83 335 633 56 633 82 / 83 335

ADDITIONAL INFORMATION

- 1)- MATERIAL HAS BEEN SOLLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
- 2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 316L/316.
- 3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-20A & ASME SA-480/SA-480M SEC. II PART A-2021 ASME SA-480/SA-480M SEC. II PART A-400/SA-480/S

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF

PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

IN BIS CERTIFICATION.

HOT ROLLED FINISHES: (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

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This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order

This is to confirm that all the above material have been melt & manufactured in India

The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.

ISO 9001 : 2015 ISO 14001 : 2015 ISO 45001 : 2018 ISO 50001: 2018 IATF 16949 : 2016 CERTIFIED COMPANY

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