



MILL TEST CERTIFICATE (INSPECTION CERTIFICATE)

In Accordance with EN 10204:2004 Type 3.1



Jindal Stainless Limited. Jajpur, Odisha

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CUSTOMER :SHREE VENKTESH WIRES & STEELS PVT.L

CITY

P.O.NO. PO DATE: 16.05.2022 :SV/MAY/SELF

:AS PER OA/PO AGREEMENT CUSTOMER SPECIFICATION

CERTIFICATE NO. :JSL-JRD/QA/2022-23/DOM/01244578

:NL02Q9259

:03.07.2022

SALES ORDER NO. :0558049472

VEHICLE NO.

:6300037790 NET WT(MT) SHIPMENT/DELIVERY NO.

Material Description/Product	Grade / Type	Material Specifications	Process-Route
STAINLESS STEEL	UNS S32205/S31803/1.4462	ASTM A240/A240M-20, ASME SA-240/SA-240M 2021 SEC. II, PART A, IS 6911:2017 AMD. 3 & EN 10028-7:16, EN 10088-2:14	EAF-AOD-LRF-CCS

	PHYSI	CAL DESCRIP	TION		
Г	NO. OF	HEAT NO.	THK	WIDTH	LE
	PCS		(mm)	(mm) _	(

1	SR	BATCH NO.	PARENT COIL NO.	PKT/PALLET	WEIGHT	NO. OF	HEAT NO.	THK	WIDTH	LENGTH	FINISH EDGE		QUALITY
1	NO.		/ PLATE NO.	NO.	(MT)	PCS		(mm)	(mm)	(mm)			
	1	100125088	100125088	202497	0.896	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	2	100125089	100125089	202497	0.896	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	3	100125090	100125090	202497	0.897	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	4	100125091	100125091	202497	0.897	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	5	100125092	100125092	202497	0.897	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	6	100125093	100125093	202497	0.897	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	7	100125098	100125098	202496	0.900	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
	8	100125099	100125099	202496	0.900	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME

CHEMICAL ANALYSIS (LADLE)

HEAT NO.	%C	%Mn	%S	%P	%Si	%Ni	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%Al		
12202251	0.019	1.62	0.001	0.020	0.24	5.60	22.61	0.165	2.09			_			

MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE Rp 0.2/ YS Rp 1.0 Mpa Rm/ TS %EL GL= 50 %EL %EL Hardness HRC Bend Test GL=80Mpa Mpa mm mm mm 823 19 / 20 577 36 577 19 / 20 823 36 823 577 19 / 20 36 823 577 19/2036 577 823 19 / 20 36 577 823 36 19 / 20 36 577 823 19/20823 19/20577 36

ADDITIONAL INFORMATION

- 1)- MATERIAL HAS BEEN SOLLUTION ANNEALED AT MIN 1040° C & QUENCHED IN WATER.
- 2)- ABOVE MATERIAL ALSO CONFIRM TO IS 6911:2017 AMD. 3 GRADE 2205/1803.
- 3)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-20A & ASME SA-480/SA-480M SEC. II PART A-2021 ASME SA-480/SA-480M SEC. II PART A-400/SA-480/S

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 6911:2017 AMD 3 CHEMICAL & MECHANICAL PROPERTIES OF

PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

IN BIS CERTIFICATION.

HOT ROLLED FINISHES: (BL. ANN, N1, 1D, CHO) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

PLATE:- MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

SHEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

COIL:- IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

Jindal Stainless Limited, Jindal Stainless Limited,
Kalinga Nagar Industrial Complex,
PO: Danagadi , Jajpur
Odisha - 755026, India.
TEL :+91-9078899031,
FAX :+91-06726-266006
Email: QualityMTC@jindalstainless.com

This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order

The material supplied under this Test Certificate is free from any radioactive contamination as checked by procedures established by Jindal Stainless Limited as per the recommendations provided by AERB.

This is to confirm that all the above material have been melt & manufactured in India

ISO 9001 : 2015 ISO 14001 : 2015 ISO 45001 : 2018 ISO 50001: 2018 IATF 16949 : 2016 CERTIFIED COMPANY

Format Ref: JSLO/F/QA-CRM/32 Rev.01 Eff Date: 24/09/2021







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	IPTION

SR NO.	BATCH NO.	PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	WEIGHT (MT)	NO. OF PCS	HEAT NO.	THK (mm)	WIDTH (mm)	LENGTH (mm)	FINISH	EDGE	QUALITY
9	100125100	100125100	202496	0.900	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
10	100125101	100125101	202496	0.900	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME
11	100125102	100125102	202496	0.900	1	12202251	12.000	1,500.00	6,000.00	N1	Mill Edge	PRIME

CHEMICAL ANALYSIS (LAD	LE)
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